



The Institute of Vitreous Enamellers

VITREOUS ENAMEL ASSOCIATION

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STANDARDS APPLICABLE TO VITREOUS ENAMELLED PRODUCTS

British Standards Number	EN Number	ISO Number	Description
BS 715: 1993			Metal flue pipes, fittings, terminals and accessories for gas-fired appliances with a rated input not exceeding 60 kW
BS 873: part 6: 1983			Road traffic signs and internally illuminated bollards - Specification for retroreflective and non-retroreflective signs
BS 1189: 1986			Baths made from porcelain enamelled cast iron
BS 1244: 1956			Metal sinks for domestic purposes
BS 1244: part 2: 1988			Metal sinks for domestic purposes - Specification for sit-on and inset sinks
BS 1329: 1974			Metal hand rinse basins
BS 1390: 1970			Baths made from vitreous enamelled sheet steel
BS 3831: 1964			Vitreous enamel finishes for domestic and catering appliances
BS 4479: part 1: 1990			Design of articles that are to be coated - General recommendations
BS 4479: part 8: 1990			Design of articles that are to be coated - Recommendations for vitreous enamel coatings
BS 4900: 1976			Vitreous enamel colours for building purposes
BS 5061: 1974			Cylindrical storage tower silos and recommendations for their use
BS 5252: 1976			Framework for colour co-ordination for building purpose
BS6340: part 6:1983			Shower units - Specifications for prefabricated shower trays made from porcelain enamelled cast iron
BS6340: part 7:1983			Shower units - Specifications for prefabricated shower trays made from vitreous enamelled sheet steel
BS 6557: 1985			Kettles
BS 6999: 1989			Vitreous enamelled low carbon steel flue pipes, other components and accessories for solid fuel burning appliances with a maximum output of 45 kW

BS 7793: part 1: 1995			Vitreous enamel coatings for use on bolted steel panels - Specification for coatings on bolted steel panels for use in agricultural slurry tanks
	BS EN 12391-1: 2003		Chimneys - Execution standard for metal chimneys - Part 1: Chimneys for non-room sealed heating appliance.
	pr EN 12873-1: 2003		Influence of materials on water intended for human consumption - Influence due to migration - Part 1: Test method for non-metallic and non-cementitious factory made products
	DD ENV 12875-1: 1998		Mechanical dishwashing resistance of domestic utensils - Reference method
	BS EN 12983-1: 2000		Cookware - Domestic cookware for use on top of a stove, cooker or hob - General requirements
	pr EN 13834: 2005		Cookware - Ovenware for use in traditional domestic ovens
	BS EN 14431: 2004		Vitreous and porcelain enamels - Characteristics of the enamel coatings applied to steel panels intended for architecture
	BS EN 14864: 2005		Vitreous and porcelain enamels - Enamel coatings applied to steel for writing surfaces - Specifications
	BS EN 14866: 2005		Vitreous and porcelain enamels - Quality requirements for regenerative, packed and enamelled heat exchangers for air-gas as well as for gas-gas heaters.
	EN 15159-1: 2006		Vitreous and porcelain enamels - Glass lined apparatus for process plant - Quality requirements for apparatus, components, appliances and accessories
	EN 15159-2: 2006		Vitreous and porcelain enamels - Glass lined apparatus for process plant - Designation and specification of resistance to chemical attack and thermal shock
	pr EN 15159-3		Vitreous and porcelain enamels - Glass lined apparatus for process plant - Thermal shock resistance
	pr EN 15282		Vitreous and porcelain enamels - Design of vitreous enamel coated bolted steel tanks for the storage or treatment of water or municipal or industrial effluent and sludges